

Local search for multicriteria single machine scheduling with setups

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In this paper we consider a single-machine scheduling problem with setup times. We are given a set J of n jobs. Each job j consists of a number j_k of operations. Each operation correspond to manufacture of products of certain type. Each operation $o_i \in j$ has processing time p_i , weight v_i and a setup time s_{ik} which is incurred when operation o_k immediately follows operation o_i . A due date d_j is specified for each job j . The machine is continuously available through the planning period and can process at most one operation at a time. Once an operation is started it must be completed without interruption.

We denote the completion time of operation o_i by C_i . The tardiness L_j of job j is defined as $L_j = \max\{0, \max_{o_i \in j} (C_i - d_j)\}$, that is, the positive time difference between the due date of job j and the completion time of the last operation of job j . The earliness e_i of operation o_i of job j is defined as $e_i = \max\{0, (d_j + L_j - C_i)v_i\}$. The value e_i determines the storage costs of products of type i .

We want to find a schedule in which operations are to be completed as close to their due dates as possible and at the same time to minimize the makespan. Thus, in our problem, it is required to find a sequence of operations which delivers the minimum value to the function

$$F(\pi) = \sum_{j=1}^n (\alpha_j L_j(\pi)) + \sum_{o_i \in j} \beta_i e_i + \gamma C_{max}.$$

We present a local search algorithm to solve this problem. Computational results and some open questions are discussed.

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